

Titalon 1400GF

RESIN : POLYAMIDE 6 RESIN

PRODUCT DESCRIPTION : 40%GLASS FIBER REINFORCED, HIGH STRENGTH.

COLOR No.: VN01

Properties	Unit	method	Value
Color	-	-	Natural
specific gravity	g/cm ³	ISO 1183	1.46
Tensile strength	MPa	ISO	195
Tensile Elongation		527-1,2	>3
Flexural strength	MPa	ISO 178	280
Flexural modulus			12000
Charpy impact strength(notched)	kJ/m ²	ISO	15
		179/1eA	
Heat Deflection Temperature (1.8MPa)	°C	ISO 75-1,2	205
Volume resistivity	Ω•cm	IEC 60093	1×10 ¹⁴
Surface resistivity			Ω
Flammability		UL 94	HB
Hardness	D	ISO7619	85
Mold shrinkage	%	50x80x3 mmt	0.3~0.8
MOLDING CONDITION	°C	Drying	100x 4Hrs
		Melt Temperature	230~260
		Mold Temperature	80~110
	%	Inject. Pressure	30~70
		Inject. Velocity	30~60

*All property values shown in this data sheet are the representative values and not minimum value of this material.